

Date: Tuesday, 30/09/2008 8:55:57 AM
User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 42352
Estimate Number : 10532
P.O. Number :
This Issue : 30/09/2008 S.O. No. :
Prsht Rev. : NC
First Issue : 1/1 Type : MACHINED PARTS
Previous Run : 41556

Drawing Name : SADDLE KIT

Part Number : K10003
Drawing Number : 634, 635 IIN
Project Number : N/A
Drawing Revision : E
Material :
Due Date : 15/10/2008

Qty: 6 Um: Each

Written By :
Checked & Approved By : JUD 08.9.30
Comment : Est : I 03.01.16 Reformat: Incorporate D205-641-011
KJ/RF
Est : J 06-07-25 As per DSI 9344 JLM
Est : K 06.11.17 Per K10003 Rev C KJ
Est : L 07.01.12 Document Record for copying bluefile rmv KJ
Est Rev: M 08-08-12 now @ chg 006 (I 9418) DD verified by:

Additional Product

Job Number:



Seq. #: Machine Or Operation:

1.0 DC



Comment: DOCUMENT CONTROL
Create White labels only per PPP K10003

Description :

DOCUMENT CONTROL



CHG 006

808/12/10

2.0 PACKAGING 1



Comment: PACKAGING RESOURCE #1
Pick Packing Kit

PACKAGING RESOURCE #1



3.0 D2570



Comment: Qty.: 24.0000 Each(s)/Unit Total: 144.0000 Each(s)

Bushing

Pick:

Qty	Part Number	Description
24	D2570	Bushing

Batch

39805

Saddle, Fwd Out 205

SS 08/12/01

4.0 D2571



Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.0000 Each(s)

Saddle, Fwd, Out

Pick:

Qty	Part Number	Description
1	D2571	Saddle

Batch

42359

SS 08/12/01

ay, 30/09/2008 8:55:57 AM
Lecocq

Process Sheet

mer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 42352

Part Number: K10003

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0

D2572

Saddle, Fwd In 205



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.000 Each(s)

Saddle, Fwd, In

Pick:

Qty	Part Number	Description
1	D2572	Saddle

Batch

41704

SS 08/12/01 (x6)

6.0

D2573

Saddle, Aft Out 205



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.000 Each(s)

Saddle, Aft, Out

Pick:

Qty	Part Number	Description
1	D2573	Saddle

Batch

41589

SS 08/12/01 (x6)

7.0

D2574

Saddle, Aft In 205



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.000 Each(s)

Saddle, Aft, In

Pick:

Qty	Part Number	Description
1	D2574	Saddle

Batch

41706

SS 08/12/01 (x6)

8.0

D27361

Lug Assembly, 205 GHW



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.000 Each(s)

Lug Assembly

Pick:

Qty	Part Number	Description
1	D2736-1	Bracket

Batch

39841

SS 08/12/01 (x6)

9.0

D27363

Lug Assembly, 205 GHW



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.000 Each(s)

Lug Assembly

Pick:

Qty	Part Number	Description
1	D2736-3	Bracket

Batch

39223

SS 08/12/01 (x6)

Day, 30/09/2008 8:55:57 AM
File Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 42352

Part Number: K10003

Job Number:



Seq. #: Machine Or Operation:

Description:

10.0

D2747

Set Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total: 24.0000 Each(s)

Set Screw

Pick:

Qty Part Number Description
4 D2747 Socket Head Set Sc

Batch B39224

SS 08/12/01 (X6)

11.0

D2876

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 12.0000 Each(s)

Saddle Spacer

Pick:

Qty Part Number Description
2 D2876 Spacer

Batch B38662

SS 08/12/01 (X6)

12.0

D2877

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 12.0000 Each(s)

Saddle Spacer

Pick:

Qty Part Number Description
2 D2877 Spacer

Batch B39125

SS 08/12/01 (X6)

13.0

D35331

Set Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total: 12.0000 Each(s)

Set Screw

Batch: 41606

SS 08/12/01 (X6)

14.0

AN46A

Bolt



Comment: Qty.: 16.0000 Each(s)/Unit Total: 96.0000 Each(s)

Bolt

Pick:

Qty Part Number Description
16 AN4-6A Bolt

Batch M108558

SS 08/12/01 (X6)

day, 30/09/2008 8:55:57 AM
Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 42352

Part Number: K10003

Job Number:



Seq. #: Machine Or Operation:

15.0

AN446A

B

X



Comment: Qty.: 4.0000 Each(s)/Unit Total: 24.0000 Each(s)

Bolt

Pick:

Qty

4

Part Number

AN4-46A

Description

Bolt

Batch

M108246

SS 08/12/01 (x6)

16.0

AN451A

X



Comment: Qty.: 8.0000 Each(s)/Unit Total: 48.0000 Each(s)

Bolt

Pick:

Qty

8

Part Number

AN4-51A

Description

Bolt

Batch

M108376

SS 08/12/01 (x6)

17.0

AN612A

X



Comment: Qty.: 8.0000 Each(s)/Unit Total: 48.0000 Each(s)

Bolt

Pick:

Qty

8

Part Number

AN6-12A

Description

Bolt

Batch

M109545

SS 08/12/01 (x6)

18.0

AN960JD416

X



Comment: Qty.: 32.0000 Each(s)/Unit Total: 128.0000 Each(s)

Washer

Pick:

Qty

32

Part Number

AN960JD416

Description

Washer

Batch

M109249

M108827x64

SS 08/12/01 (x6)

19.0

AN960JD616

X



Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s)

Washer

Pick:

Qty

8

Part Number

AN960JD616

Description

Washer

Batch

M109371

M108145

SS 08/12/01 (x6)

Friday, 30/09/2008 8:55:57 AM
Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 42352

Part Number: K10003

Job Number:



Seq. #: Machine Or Operation:

20.0 MS21042L4



Comment: Qty.: 29.0000 Each(s)/Unit Total: 174.000 Each(s)

Nut

Pick:

Qty Part Number Description Batch
29 MS21042L4 Nut (or MS21042L4)

Batch

M108145

SS of 11/28 (x6)

21.0 D3407045



Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.000 Each(s)

Tow Ring

batch: 42438

Washer

* (B43274 2x) / (M108145)

SS of 11/28 (x6)

22.0 D34561



Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.000 Each(s)

Washer

batch: 40285

SS of 11/28 (x6)

23.0 MS210434



Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.000 Each(s)

Nut

batch: M109166

SS of 11/28 (x6)

24.0 D34175



Comment: Qty.: 2.0000 Each(s)/Unit Total: 12.000 Each(s)

Washer

batch: 41060

All same batch.

SS of 11/28 (x6)

25.0 D38121



Comment: Qty.: 2.0000 Each(s)/Unit Total: 12.000 Each(s)

Washer

batch: 41060 x9 - 43283

SS of 11/28 (x6)

Monday, 30/09/2008 8:55:57 AM
Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 42352

Part Number: K10003

Job Number:



Seq. #:

Machine Or Operation:

Description :

26.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT KITS 100% FOR COMPLETENESS

Saddle kit (x2)

27.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

I

Ref 14/11 (2)

28.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/12/11

Job Completion



MF 08-12-11